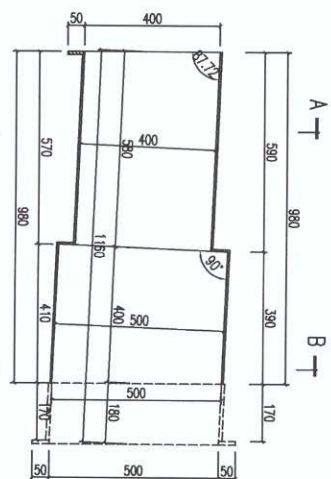
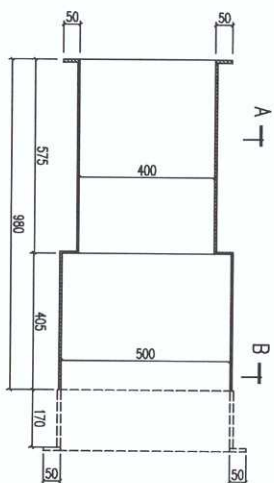
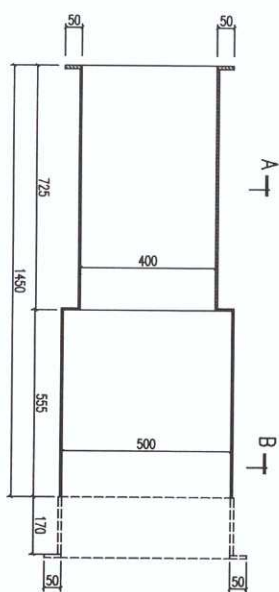




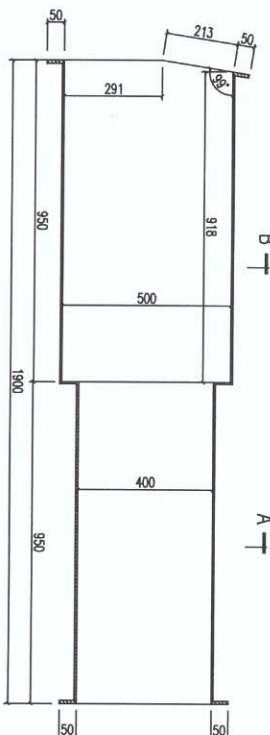
储存环出光孔加工件1
数量16个
平面 1:10



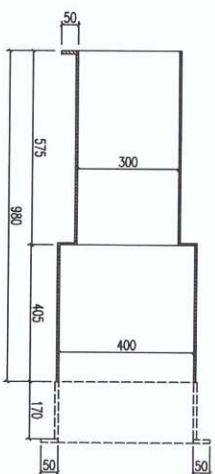
储存环出光孔加工件2
数量34个
平面 1:10



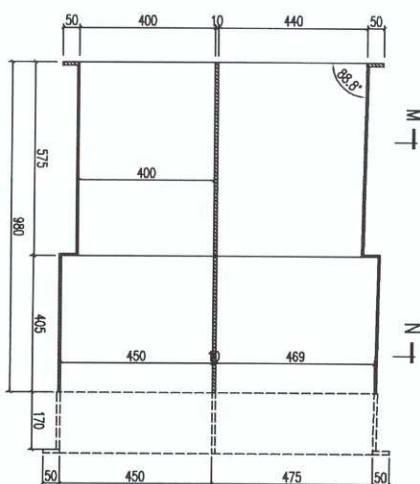
储存环出光孔加工件3
数量1个
平面 1:10



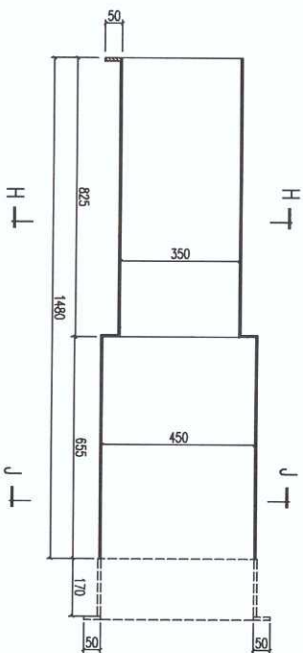
储存环出光孔加工件4
数量1个
平面 1:10



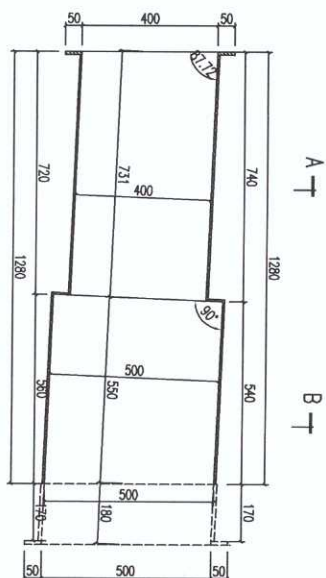
储存环出光孔加工件5
数量1个
平面 1:10



储存环出光孔加工件7
数量2个
平面 1:10

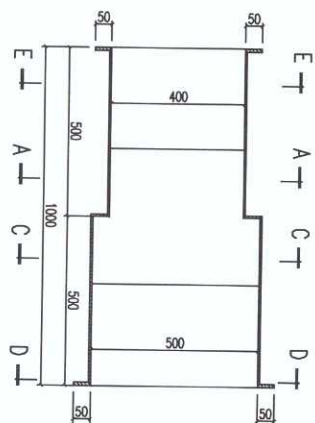


储存环出光孔加工件6
数量1个
平面 1:10

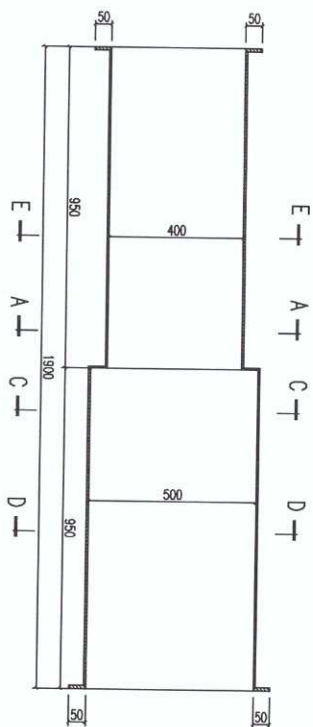


储存环出光孔加工件8
数量1个
平面 1:10

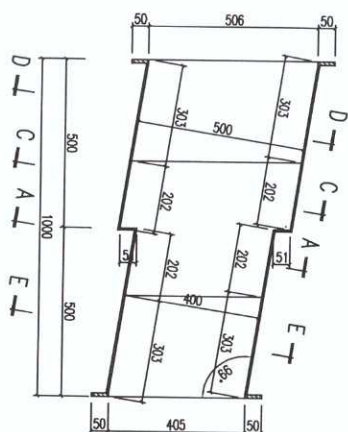
备注:
1. 加工件材料为304不锈钢, 表面粗糙度Ra 0.4, 尺寸公差按GB/T 1805-2008执行。
2. 口部倒角50mm, 倒角半径R50mm。
3. 在加工口及加工面时, 应保证加工面与口部同心, 同心度公差为0.02mm。
4. 图中未标注的尺寸均按图样标注。



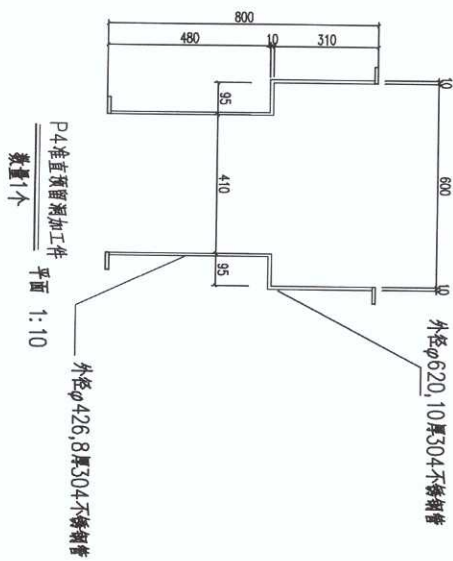
准直透視孔加工件1
数量19个 平面 1:10



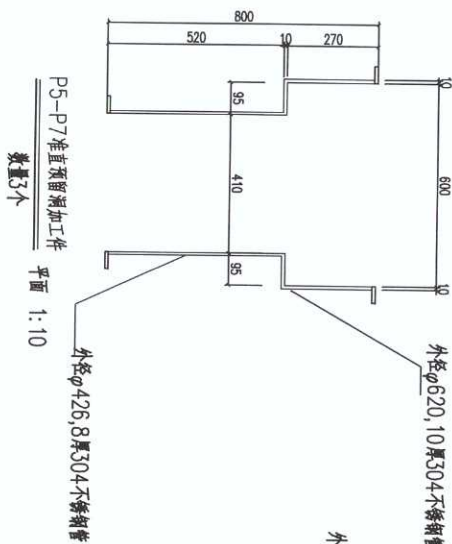
准直透視孔加工件2
数量1个 平面 1:10



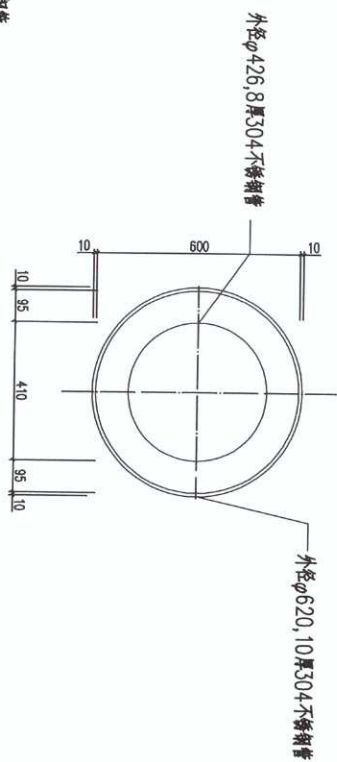
准直透視孔加工件3
数量4个 平面 1:10



P4-准直預留洞加工件
数量1个 平面 1:10



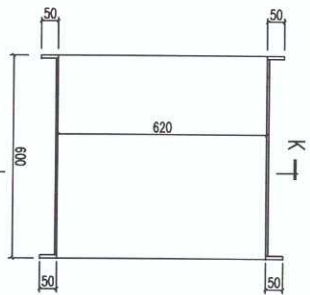
P5-P7准直預留洞加工件
数量3个 平面 1:10



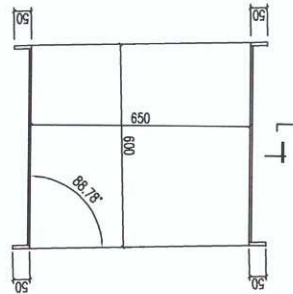
P5-P7准直預留洞加工件
頂视图 1:10

- 备注:
- 1.加工件材质304不锈钢, 除特殊说明外, 厚度均3mm, 表面粗糙度 $R_a \leq 1.6 \mu m$, 平行度要求 $0.1 mm/m$, 尺寸公差按 $IT11$ 执行。
 - 2.口部 $R50mm$ 过渡圆。
 - 3.在法兰口及准直透視孔零件两端正、小端需做防干涉倒角, 规格为倒角— $R(0.4 \times 45^\circ)$ 或 $R(0.258)$, 用于美观。

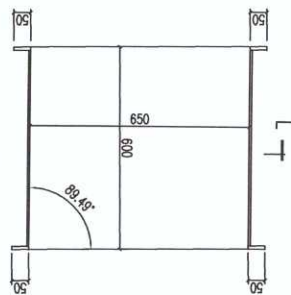
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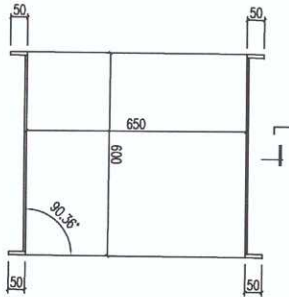
超导高频波导穿墙洞加工作件
数量1个 平面 1:10



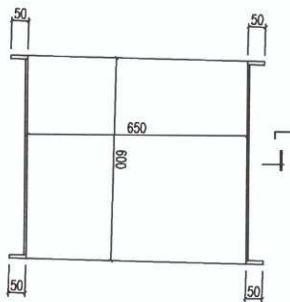
超导主高频波导穿墙洞加工作件
数量1个 平面 1:10



常温主高频波导穿墙洞加工作件1
数量1个 平面 1:10



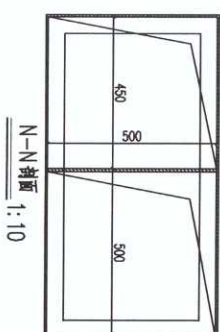
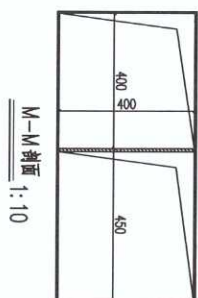
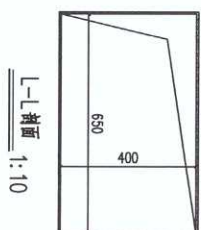
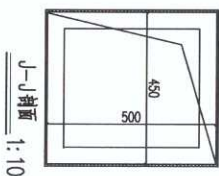
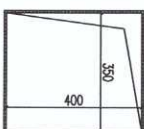
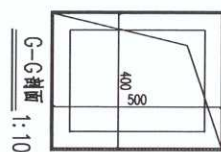
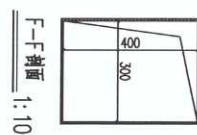
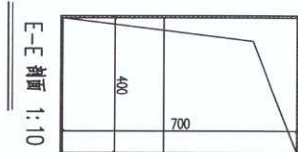
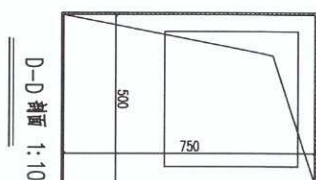
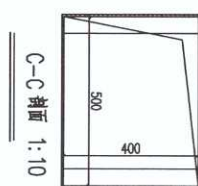
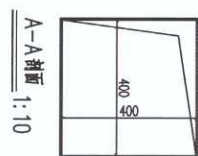
常温主高频波导穿墙洞加工作件2
数量1个 平面 1:10



常温主高频波导穿墙洞加工作件3
数量1个 平面 1:10

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- 备注:
- 1.加工材料为Q45钢, 壁厚为5mm, 表面粗糙度为1mm/m, 尺寸公差按GB 1805-2008执行。
 - 2.口部为50mm过渡件。
 - 3.在出口及进口处加设密封件, 密封件材料为铜, 密封件规格为: 铜(02358), 用于密封。



李峰 邵建中

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